

How to Print with a Two-sided Trim

GX Print Server for B9 Series Copier/Printer

Version 2.1

FUJIFILM Business Innovation Corp.

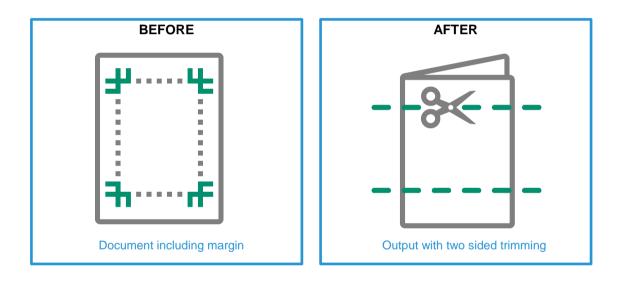
Overview

This exercise will demonstrate the ability to print a job with a two-sided trim using the GX Print Server. The user has the ability to configure two-sided trim finishing by specifying a finished size. This exercise will also demonstrate the way to configure a job with bleed.

Objective

By the end of this exercise users will be able to:

- Find the location of the setting on the GX Print Server
- Configure a two-sided trim job with a finished size
- Configure a two-sided trim job with bleed



A physical Crease can be applied when the optional Crease/Two-sided Trimmer is installed on the printer.

Configure two-sided trims with finished size



Please note, this How To document is part of a set. If you cannot complete some of the following steps please refer to the other reference documents. i.e "Open the Job Properties" is further explained in the "How to import a job.pdf". Go to:

https://m1support-fb.fujifilm.com/driver_downloads/OTS/OTS_GX_Print_Server_B9_Series_EN.html

 Open the Job Properties and select [Advanced Settings] > [Paper]. Then select a specific paper size such as [A3(297x420mm) SEF] (anything other than [Same as Document Size]) within [Output Paper Size].

Job Properties		🗂 ×		
Page1 ID 121 page1.pdf Owner: Administrator Number of Pages: 1 Copies 1 -+ (1-9999) Document Size: A4 (210 x 297 mm) Portrait				
Favorites Advanced Settings	Configuration List			
Expand Collapse Collapse Processing Options Security Job Information Paper Inserts Special Pages Layout Page Settings for In Page Number Form Watermark	Tray/Stock Auto Select V Configure Stock Name Auto Select of Paper Tray Paper Type: Plain (64 - 81 gsm) Paper Color: White Edit	Output Paper Size A3 (297 x 420 mm) SEF Width (mm) 297.0 Length (mm) 420.0 Scaling Off Print Position [*] Align to Center		
A simple explanation will appear when an Save as	applicable area is right clicked.	Print Apply Reset Cancel OK		

2. Select [Advanced Settings] > [Output] > [Crease/Trim]. Then click [Edit].

Job Properties	X
ID 121 page1.pdf Owner: Administrator Number of Pages: 1 Copies 1 - + (1-9999) Document Size: A4 (210 x 297 mm) Portrait	
Favorites Advanced Settings Configuration List	
Expand Collapse Collapse Crease/Trim Settings Hayout Crease/Trim Settings Page Settings for In Page Number Form Watermark Job Slug Trim: Off Edit Edit Mage Quality Advanced Advanced Square Fold/Trim Square Fold/Trim Mixed Size Docume Shift & Scale Trim:	
A simple explanation will appear when an applicable area is right clicked.	
Save as Use Bernt Apply Reset Cancel	ОК

3. Select the [Trim] tab, and enable the [Trim] checkbox. Select [Finished Size (mm)] and specify your desired finished size for trimming. Then, click [OK].

Crease/Trim Settings	🗂 🗙
Paper/Stapling/Folding Crease Tim	
🗐 🔽 Trim	
Finished Size (mm) 285.0 - + (247.0-285.0)	→
Bleed	*
Align Front and Back	
Back (mm)	Note: The maximum and minimum values of Finish Size and Bleed are determined according to the Output Paper
6.0 - + (6.0-25.0)	Size.
Front (mm)	
6.0 — + (6.0-25.0)	
	Cancel

4. Click [Print] to print the job.

Job Properties	×	
ID 121 page1 pdf Owner: Administrator Number of Pages: 1 Copies 1 + (1-9999) Document Size: A4 (210 x 297 mm) Portrait		
Favorites Advanced Settings Configuration List Expand Collapse Crease/Trim Settings Page Settings for In Page Number Form Watermark Job Slug Edit Image Quality Advanced Grease/Trim Square Fold/Trim Mixed Size Docume Shift & Scale Mixed Size Docume Shift & Scale Mixed Size Docume Shift & Scale Mixed Size Docume Shift & Scale Mixed Size Docume Shift & Scale Mixed Size Docume Shift & Scale Mixed Size Docume Mixed Size Docume Shift & Scale 	e	
A simple explanation will appear when an applicable area is right clicked. Save as Use Brint Apply Reset Cancel		

Congratulations you have now completed the exercise for setting a two-sided trim using the finished size option on the GX Print Server. Please continue to the next task of configuring the bleed width.

Configure a two-sided trim job with bleed

1. Open Crease/Trim Settings window, and select the **[Trim]** tab. Enable the **[Trim]** checkbox, then select **[Bleed]** and specify a bleed size for trimming. Then, click **[OK]**.

Crease/Trim Settings	🖽 ×
Paper/Stapling/Folding Crease Trim	
Trim	Back
Finished Size (mm)	
285.0 - + (247.0-285.0)	→
Bleed	÷
Align Front and Back	
Back (mm)	Front
6.0 - + (6.0-25.0)	Note: The maximum and minimum values of Finish Size and Bleed are determined according to the Output Paper
Front (mm)	Size.
6.0 - + (6.0-25.0)	
	Cancel

Paper/Stapling/Folding Crease Trim	
Finished Size (mm)	
281.0 - + (247.0-285.0)	
Bleed	
Align Front and Back	-
Back (mm) Front	
6.0 - + (6.0-25.0) Note: The maximum and minimum values of F and Bleed are determined according to the Out	
Front (mm) Size.	

2. Click [Print] to print the job.

Job Properties		🖽 ×
ID 121 page1.pdf Owner. Administrator Number of Pages: 1 Copies 1 + (1-9999) Document Size: A4 (210 x 297 mm) Portrait		
Favorites Advanced Settings	Configuration List	
Expand Collapse ✓	Crease/Trim Settings Crease: Off Trim: On Method: Bleed Aign Front and Back: On Back (mm): 6.0	Edit Edit Front Note: The maximum and minimum values of Finish Size and Bleed are determined according to the Output Paper Size.
A simple explanation will appear when an a Save as Use	pplicable area is right clicked.	Print Apply Reset Cancel OK

Congratulations you have now completed this exercise.