

How to Impose Multiple Jobs by using the Combined Job feature

GX Print Server for Iridesse Production Press

Version 1.0

FUJIFILM Business Innovation Corp.

Overview

This exercise will demonstrate the ability to impose multiple jobs into one job using the "Combined Job" feature. In the following example of a finished booklet, this enables you to use one application to create a cover page and then use files from other applications to create the inside of the book. Combining multiple files on the GX Print Server, can greatly reduce the time it takes to complete this task at another stage of the document creation workflow.

Objective

By the end of this exercise you will be able to:

- Import multiple files into the Print Station
- Create a Combined Job
- Change the page order
- Add blank pages
- Select a binding method
- Submit the job for print

BEFORE

ID.	Job Name	Information Size	Arriv
78	booklet cover front.pdf	1,254 K	3 3/21
77	booklet_cover_contents.pdf	5,969 K	3 3/21
76	booklet_cover_back.pdf	415 K	3 3/21

AFTER



Impose combined job

- 1. Import sample files (multiple jobs) into the Print Station.
- Select imported files and right-click to display job menus. Select [Create Combined Jobs] from the [Job Director] menu.

He	dd: 3	3 / 31				i 🖻 🗎		
ID	Ŧ	Name	▼ Attribute▼	Tag ▼	Size T	Arrived	Ŧ	Held Date/Ti
	157	booklet_A_ol.pdf(1)(1)		Combine	23,640 KB	11/24/2017	11:52:22 AM	11/24/2017 1
		booklet_A_ol.pdf(1)	Print	Ctrl+P	23,640 KB	11/24/2017	11:52:22 AM	11/24/2017 1
	155	booklet_A_ol.pdf	Resume Printing		23,640 KB	11/24/2017	11:52:22 AM	11/24/2017 1
			Promote	Ctrl+T				
			Proof Print					
			Print Now					
			RIP and Hold					
			Delete	Delete				
			Delete RIP Data					
			Duplicate	Ctrl+D				
			Properties	Ctrl+O	<u></u>		0.111	
			Move To	>	imposer		Ctri+i	
			Job Director	><	Sequencer		Ctrl+S	
			Raster Image Viewer	Ctrl+R	Create Com	bined Jobs	Ctri+B	
			Preflight	>	Edit Combin	ed Jobs	Ctri+E	
			Job Estimation					
			Save Job					
			Job Transfer	>				
			Calibration Sample Prir	ntout				
			Save Job Information for	or Analysis				

3. You may modify the Job name and then click [Create].

Create Com		×	
Job Name	171124-115355-booklet_A_ol.pdf		
Owner Name	Administrator		
	Cancel	Create	

4. Click the [Sequencer] button in the top right of the window.

Edit C	ombine	ed Jobs					🗂 ×
Job Nar	me 1	71124-115355-booklet A ol.pdf				- 1	Sequencer
Owner I	Name A	dministrator					
01-1-1-							
Status	He	ad					
Selecta	able Jobs			Jobs to Be Com	nbined		
Folder	🗀 #Def	ault v		F+! :			
ID	Name			Insert Page	Name	Own	
99	Gradati	on_vector_image_comparison			booklet_A_ol.pdf	Admi	
105	pac vs h	hom (002).jpg			booklet_A_ol.pdf(1)	Admi	
106	pac vs h	hom.jpg			booklet_A_ol.pdf(1)(1)	Admi	
108	Rooster	r_cmyk&Clear_SRA3_360_Fir					
166	2018_IN	NTERFOS_PRINTPOSTER_1					
167	2018_IN	VTERFOS_PRINTPOSTER_1					
197	Quiz3_j	ob.pdf					
216	104345	_GHN_AU_S_COLOUR_201					
219	Test Pa	ge	Add				
228	281382	-mandarinbb.pdf					
232	Pattern	 please print 4 up white RSV 					
233	Microso	oft Word - please print 4 up wh					
1	micro_f	6-5_b.fnt					
2	Server (Configuration.pdf					
6	CORRE	ELATION.NM					
7	GLOSS	.NM					
8	MICRO	.NM					Combined Job Properties
12	Untitled	-1					E Proportion
•		• •		•		•	
							Close Print



In the next window, please ensure the [Page Number Display] button is selected instead of [Thumbnail Display]. So that the preview images will be shown as in this example.

5. Change the page order by dragging and dropping the thumbnails (if the imported order is not correct).



6. Click the [To Imposer] button in the top right of the window.



7. Select [Saddle Stitch] from the [Bind Method] tab.

) c O							Page Number I	Display	to Th		Advanced Set	tings
Imposition Settings	Custom			v Te	mpiate Na	ame					Retrieve Size fro	om Document Se	tting
Bind Method L	ayout	Paper	Marks and S	ilugs I	Margin	Others	Configuration L	ist					
Normal	No	irmal											
Booklet Gang-Up		a,											
Special		Normal											
	Bo	oklet											
	s	addle Stitch	a Side Stitch	a, Catalog R) Printing								
	Ga	ing-Up											
		12 34		× EP	2								
		Vultiple-Up	Repeat	Cut & St	tack								

8. Select the [Paper] tab.



9. Scroll down the [Document Page View] window and select the last page. Right-click and select [Before] in [Insert Blank Page]



10. Make sure the back cover is placed in the right position.

Job Director - Imposer		— ×
Job Name 171124-115355-booklet_A_ol.pdf	Job ID 158 Number of Pages	72 III To Sequencer
		Bage Number Display
Imposition Settings Custom	Template Name	Select Retrieve Size from Document Settings
Bind Method Layout Paper	Marks and Slugs Margin Others C	Configuration List
Output Sheet Settings	Cocument Page View	Output Sheet View
Size A3 (297 x 420 mm)	Tu 5 ii	% 🛐 🛅 — 🔟 — 100% 🔺 Rotation 0°
Custom Size Vidth 22700 mm Length 42000 mm Lagout Portrait Custom Size Finish Size	P(2) P(4 (210 x 297 mm)) Add (210 x 297 mm)) Add (210 x 297 mm)) P(5 (210 x 297 mm)) P(6 (210 x 297 mm)) P(7 (210 x 297 mm)) P(7 (210 x 297 mm)) P(7 (210 x 297 mm))	1 (Side 1) 1 (Side 1) 1 (Side 2) (J3 (247 x 420 mm)) 1 (Side 2) (Side 2) (J3 (247 x 420 mm)) (Side 2) (Side
Custom Size Trimming Width	P.71 P.72 [A4 (210 x 297 mm)] [A4 (210 x 297 mm)]	
Margin Top/Bottom 0.00mm Left/Right 0	3.00mm	Cancel

11. Select the first sheet in Output Sheet Display, right-click and select [Change Paper].



In the following step, if you decide to change the "Use Job Settings" option, the stock selected may be the same page size as rest of job e.g our example uses A3 paper.

12. Select [Tray/Stock] to change the stock for the cover page and click [OK].

Change Paper	X
Tray/Stock	
Use Job Settings	▼ Select
Resource Name	
	Cancel OK

13. Click [OK].

lob Director - Sequencer				
ob Name 171124-115355-booklet_A_ol.pdf	Jab ID 158	Number of Pages 72		😫 To Impose
			BB Page Number Display	III. Thumbnail Creation
Job List	Document Page View			
	(0)(1)	128%		Import Job
Intract 11555-booker_c.ord (2booker_c.d. of pdf Chooker_c.d. of pdf(1) Chooker_c.d. of pdf(1)(1)		P2 P2 P4 (210 x 207 mm) P4 (210 x 277 mm) P4 (210 x 207 mm) P4 (210 x 277 mm) P4 (210 x 207 mm) P4 (210 x 277 mm) P4 (210 x 207 mm) P4 (210 x 207 mm) P4 (210 x 207 mm) P4 (210 x 207 mm) P4 (210 x 207 mm) P4 (210 x 207 mm) P4 (210 x 207 mm) P4 (210 x 207 mm)	AP PA PA <	- -

14. The confrim dialog is displayed. Click [Yes].



15. Click [Close].

Edit Co	ombined Jobs					
Job Nar	me 171124-115355-booklet_A_ol.pdf					Sequencer
Owner N	Name Administrator					
Status	Held					
Salacta	able lobe		John to Ba Con	nhined		
Folder	#Default V		(7) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1	± 🗊 🖪		
ID	Name		Insert Page	Name	Own	
99	Gradation vector image comparison			booklet_A_ol.pdf	Admi	
105	pac vs horn (002).jpg			booklet_A_ol.pdf(1)	Admi	
106	pac vs horn.jpg			booklet_A_ol.pdf(1)(1)	Admi	
108	Rooster_cmyk&Clear_SRA3_360_Fir					
166	2018_INTERFOS_PRINTPOSTER_1					
167	2018_INTERFOS_PRINTPOSTER_1					
197	Quiz3_job.pdf					
216	104345_GHN_AU_S_COLOUR_201					
219	Test Page	Add				
228	281382-mandarinbb.pdf	- Add				
232	Pattern - please print 4 up white RSV					
233	Microsoft Word - please print 4 up wh					
1	micro_f6-5_b.fnt					
2	Server Configuration.pdf					
6	CORRELATION.NM					
7	GLOSS.NM					
8	MICRO.NM					Combined Job Properties
12	Untitled-1					
•	► T		•		Þ	

- 16. Double-click the job to open Job Properties dialog
- 17. Select the [Output > Stapling/Hole Punch/Folding] and Select [Saddle Stitch] in [Stapling] drop down menu.



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Please ensure that all other properties such as the specific paper settings are correct before submitting the job to the processing queue.

18. Click [OK]. Right click the job and select [Print].

Congratulations you have now completed this exercise.