

How to Print Crease Marks

GX Print Server for Iridesse Production Press

Version 1.0

FUJIFILM Business Innovation Corp.

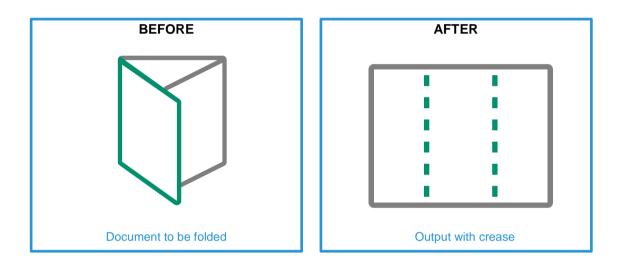
Overview

This exercise will demonstrate the ability to make a crease effect on a job using the GX Print Server. The user has the ability to set crease finishing options using a preset. This exercise will also demonstrate the way to configure custom crease settings while previewing the effect.

Objective

By the end of this exercise users will be able to:

- Find the location of the setting on the GX Print Server
- Select a crease type from preset settings
- Configure a custom crease setting



A physical Crease can be applied when the optional Crease/Two-sided Trimmer is installed on the printer.

Configure a crease setting using preset types

Please note, this How To document is part of a set. If you cannot complete some of the following steps please refer to the other reference documents. i.e "Open the Job Properties" is further explained in the "How to import a job.pdf". Go to: https://m1support-fb.fujifilm.com/driver_downloads/OTS/OTS_gxprintserver_iridesse_EN.html

 Open Job Properties and select [Advanced Settings] > [Paper]. Then select a specific paper size such as [A3(297x420mm) SEF] (anything other than [Same as Document Size]) within [Output Paper Size].

Job Properties				🗂 ×
ID 17 Sample_ Copies		istrator Number of Page A4 (210 x 297 mm) Portrait		
Patrice Expand Collapse > Settings > Expand > Layout > Color > Image Quality > Specialty Dry Ink > Output	Tray/Stock Auto Select Stock Name Auto Select of Paper Tray Paper Type: Plain Paper Color: White Paper Weight (gsm): 90 Coated: Uncoated Hole Punched: None Pre-printed Paper: Off	V Configure	Output Paper Size A3(297x420mm) SEF Width (mm) 297.0 Length (mm) 420.0 Adjust Image for Output Paper Size Scaling 0 off Print Position ** Align to Top Left	v + (98.0-330.2) + (146.0-488.0) v
A simple explanation will appear w Save as Use	hen an applicable area is right clicked.		Print Apply Reset	Cancel

2. Select [Advanced Settings] > [Output] > [Crease/Trim]. Then click [Edit].

Job Properties	×
ID 17 Sample_image_text.pdf Owner: Administrator Number of Pages: 1 Copies 1 + (1-9999) Document Size: A4 (210 x 297 mm) Portrait	
Favorites Advanced Settings Configuration List Expand Collapse Crease/Trim Settings > Paper Crease: Off > Expand Color > Color Color > Image Quality Color > Specialty Dry Ink Color Stabilized/Hole Punch/fi Crease/Trim Square Fold/Trim Mixed Size Document Shift & Scale V	
A simple explanation will appear when an applicable area is right clicked. Save as Use The print of the print o	ĸ

3. Select the [Crease] tab, and click the check box to enable [Crease].

Crease/Trim Settings	🗖 X
Paper/Stapling/Folding Crease Trim	
Crease	
Crease Type	
Single Fold	
Direction	
Image Inside v	
Face Up/Down	
Face Down	
Number 1 - + (1-5)	
No. Crease Direction Grease Pressure Distance from Paper Edge (mm) 1 Down Auto 210.00 +	
Cancel	ОК

4. Select [Z-Fold] within [Crease Type].

Crease/Trim Settings	X
Paper/Stapling/Folding Crease Trim	
Crease	
Crease Type	
Single Fold C Fold	
C Fold	
 Z Fold Half Sheet (Right Bind/Bottom Bind) Z Fold Half Sheet (Left Bind/Top Bind) 	
Gate Fold Jistance from Paper Edge (mm) Double Parallel 139.3	
3-Fold Accordion Fold 280.67 4-Fold Accordion Fold 280.67	
6 5-Fold Accordion Fold	
Custom	
Cancel	ок

5. Click [OK].

Crease/Trin	n Settings		X
Paper/Stap	bling/Folding Crease Trim		
🔟 🗹	Crease		
	Crease Type		
(Z Fold v		
	Direction		
(Image Inside v		
	Face Up/Down		
	🔁 Face Up 🗸		
	Number		
	2 - + (1-5)		
N	lo. Crease Direction Crease Pressure Distance from Paper Edge (mm)		
1	Down v Auto v 139.33 - +		
2	Up v Auto v 280.67 - +		
	Cancel	ОК	

6. Click [Print] to print the job.

Job Properties		🗂 🗙
ID 17 Sample_im	age_text.pdf Owner: Administrator Number of Pages: 1 1 - + (1-9999) Document Size: A4 (210 x 297 mm) Portrait	
Favorites Advanced Settin	gs Configuration List	
Expand Collapse Settings Paper Elayout Color Image Quality Specialty Dry Ink ClosesofTrim Square Fold/Trim Kixed Size Document Shift & Scale Scale	Crease/Trim Settings Crease On Crease/Type Z Fold Direction: Image Inside Trim: Off	
A simple explanation will appear whe	n an anolicable area is right clicked	
Save as Use	Print Apply Reset Cancel	ок

Congratulations you have now completed the task of setting a crease option on the GX Print Server. Please continue to the next exercise to configure a custom crease setting.

Configure a crease setting using preset types

1. Open Crease/Trim Settings window again.

Crease/Trim	Settings		Х
Paper/Stapli	ing/Folding Crease Trim		
🛄 🔽 (Crease		
c	Crease Type		
	🖸 Z Fold 🗸 🗸 🖌 🚺		
C	Direction		
	mage Inside v		
F	ace Up/Down		
	Face Up V		
N	lumber		
	2 - + (1-5)		
No	Crease Direction Crease Pressure Distance from Paper Edge (mm)		
1	Down v Auto v 139.33 - +		
2	Up v Auto v 280.67 - +		
	Cancel	OK	

2. Select [Custom] in [Crease Type]. A preview of the current setting will be displayed.

Crease/Trim Settings		×
Paper/Stapling/Folding Crease Trim		
Crease	•	
Crease Type		
U Custom V		
Direction		
Image Inside v		
Face Up/Down	J .	
Paper Edge		
Number Dow	n	
2 - + (1-5) U	D	
No. Crease Direction Crease Pressure Distance from Paper Edge (mm)		
1 Down V Auto V 139.33 -+		
2 Up v Auto v 280.67 - +		
Cancel	ОК	

 You can adjust either face up or face down within the [Face Up/Down] option. As well as the number of creases using the [Number] option. You can also configure the direction of the crease using [Crease Direction], the pressure of the crease using [Crease Pressure], and the position of the crease using [Distance from Paper Edge (mm)] for each crease.

Crease/Trim Settings		×
Paper/Stapling/Folding Crease Trim		
U 🗸 Crease		
Crease Type		
Custom v		
Image Inside v		
Face Up/Down		
Face Up V Paper Edge		
Number Down		
2 -+ (1-5) Up		
No. Crease Direction Crease Pressure Distance from Paper Edge (mm)		
1 Down V Auto V 139.33 - +		
2 Up v Auto 280.67 - +		
Lower		
Low		
Normal		
High Higher		
Cancel	ОК	

4. The configured settings are reflected in the thumbnail preview.

Crease/Trim Settings	×
Paper/Stapling/Folding Crease Trim	
Crease	
Crease Type	
Custom V	
Direction	
Image Inside v	
Face Up/Down	
Face Up V Paper Edge	
Number Down	
3 - + (1-5) Up	
No. Crease Direction Crease Pressure Distance from Paper Edge (mm)	
1 Down v Auto v 105.00 - +	
2 Up v High v 210.00 - +	
3 Down v Auto v 315.00 - +	
Cancel	<

Congratulations you have now completed this exercise.